

DECLARATION OF PERFORMANCE

No. 0764-CPR-0317 – UK – vs02

1. *Unique identification code of the product type:*

Rockpanel A2 finish Colours (9 mm),
Rockpanel A2 finish Structures (9 mm) and
Rockpanel A2 finish ProtectPlus (9 mm).

2. *Type, batch or serial number or any other element allowing identification of the construction product as required pursuant to Article 11 (4):*

Backside print on the board.

3. *Intended use / es*

Internal and external wall and ceiling finishes.

4. *Manufacturer*

ROCKWOOL B.V.
Industrieweg 15
NL-6045 JG Roermond, Netherlands
Tel.: +31 475 353 353

5. *System or systems of AVCP (assessment and verification of constancy of performance of the construction product) as set out in Annex V (amended by: OJ L 157, 27.5.2014, p. 76–79):*

System 1 for reaction to fire and system 2+ for other characteristics

6. *European Assessment Document:*

EAD 090001-00-0404 for Prefabricated compressed mineral wool boards with organic and inorganic finish and with specified fastening system.

European Technical Assessment: ETA-13/0340 of 2024-05-27

Technical Assessment Body ETA-Danmark A/S
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and issued:

Certificate of Constancy of performance
No. 0764 – CPR – 0317 of date 2024-07-02

7. Characteristics of the product

The Rockpanel A2 Colours panels are surface treated with water-borne primer layers and a water-borne coloured paint on one side, in a range of colours.

The Rockpanel A2 Structures panels are surface treated with water-borne polymer emulsion paint layers on one side, in a range of colours.

The Rockpanel A2 ProtectPlus panels are surface treated with water-borne primer layers, a water-borne coloured paint which has been provided with an extra anti-graffiti clear coat on the colour paint. The finishes “Woods”, “Stones”, “Chameleon” and “Textured” contain an additional design layer on top of the coloured paint.

The physical properties of ‘Rockpanel A2 (9 mm)’ are indicated below:

Thickness	9 mm
length, max	3050 mm
width, max	1250 mm
density nominal	1250 kg/m ³
bending strength	length and width $f_{05} \geq 25,5 \text{ N/mm}^2$
Modulus of Elasticity	$m(E) \geq 4740 \text{ N/mm}^2$
Thermal conductivity	0.55 W/(m.K)

Clause 8 contains the performances of Rockpanel A2 (9 mm).

8. Declared performance

Table 1 – Euro-class classification of different constructions with Rockpanel A2 (9 mm) boards

<i>Essential characteristics</i>		Basic requirements for construction works BR2 – Safety in case of fire	
<i>Harmonised technical specification</i>		ETA-13/0340 issued on 2024-05-27 EN 13501-1	
<i>Performance</i>			
Fixing method	Ventilated or non-ventilated	Vertical wooden subframe	Vertical aluminium or steel subframe
		A2 (9mm) finish Colours, Structures and ProtectPlus	
Mechanically fixed	Ventilated		A2-s1,d0 Open 6 mm horizontal joint
	Ventilated, plank application width $\geq 100 \text{ mm}$, with 9 mm windboard in front of insulation		A2-s1,d0 Open 6 mm horizontal joint
	Ventilated, with EPDM gasket on the battens [a]	A2-s2,d0 Open 6 mm horizontal joint	

[a] width of the gasket 15 mm at both sides wider than the batten.

Field of application

The following field of application applies.

Euroclass classification

The classification mentioned in table 1 is valid for the following end use conditions:

Mounting

- Mechanically fixed to a wooden or metal subframe.
- The panels are backed with minimum 50 mm mineral wool insulation with density 30-70 kg/m³ according to EN 13162 with a cavity between the panels and the insulation (mechanically fixed).
- The windboard mentioned in table 1 is specified minimum A2 (according EN 13501-1) and K110 (according EN 13501-2) and placed between the subframe and the insulation.

Substrates:

- Concrete walls, masonry walls, timber framing and a wall made of metal frame e.g. LWSF.

Insulation:

- Ventilated constructions: The subframe is backed with minimum 50 mm mineral wool insulation with density 30-70 kg/m³ according to EN 13162 with a cavity of minimum 20 mm for metal subframes and 28 mm for timber subframes between the panels and the insulation.
- Results are also valid for all greater thicknesses of mineral wool insulation layers with the same density and the same or better reaction to fire classification.
- Results are also valid for the same type of panel used without insulation, if the substrate chosen according to EN 13238 is made of panel with Euro-class A1 or A2 (e.g. fibre-cement panel).

Subframe:

- Vertical softwood battens without fire retardant treatment, thickness minimum 28 mm.
- Test results are also valid for the same type of panel with a metal subframe.
- Test results are also valid for the same type of panel with vertical LVL battens, without fire retardant treatment, thickness minimum 27 mm.

Fixings:

- Results are also valid with higher density of the fixing devices.
- Test results are also valid for the same type of panel fixed by rivets made of the same material of screws and vice versa.

Cavity:

- Unfilled
- The depth of the cavity is minimum 20 mm for a metal subframe, and 28 mm for a timber subframe.
- Test results are also valid for other higher thickness of air space between the back of the board and the insulation behind the subframe.

Joints:

- Horizontal joints can be open or closed with an aluminium profile. For metal subframes the vertical joints are without a gasket backing. For timber subframes the vertical battens are with an EPDM foam gasket (3 mm non compressive thickness).
- The result from a test with an open horizontal joint is also valid for the same type of panel used in applications with horizontal joints closed by steel or aluminium profiles.
- Max joint width: 8 mm.

The classification is also valid for the following product parameters:

Thickness: Nominal 9 mm
 Density: Nominal 1250 kg/m³

Table 2 – Performance – Water vapour permeability and water permeability

<i>Essential characteristics</i>		BR3 – Hygiene, Health and environment
<i>Property</i>	<i>Declared values</i>	<i>Harmonised technical specification</i>
Water vapour permeability	NPD, No performance declared	ETA-13/0340 issued on 2024-05-27
Water permeability	NPD, No performance declared	ETA-13/0340 issued on 2024-05-27

Table 3 – Performance – Release of dangerous substances

Essential characteristics		BR3 – Hygiene, Health and environment
Property	Product specification	
Dangerous substances	The kit does not contain/release dangerous substances specified in TR 034, dated April 2013*), except Formaldehyde concentration 0.0105 mg/m ³ . Formaldehyde class E1. The used fibres are not potential carcinogenic No biocides are used in the Rockpanel boards No flame retardant is used in the boards No cadmium is used in the boards.	
		Harmonised technical specification ETA-13/0340 issued on 2024-05-27

*) In addition to the specific clauses relating to dangerous substances contained in this European Technical Assessment, there may be other requirements applicable to the products falling within its scope (e.g. transposed European legislation and national laws, regulations and administrative provisions). In order to meet the provisions of the Construction Products Regulation, these requirements need also to be complied with, when and where they apply.

Table 4a – Performance – Design value of the axial load for mechanical fixing 9 mm ‘Rockpanel A2’ boards
Subframe: solid wood / metal

Essential characteristics		BR4 – Safety in use			
Harmonised technical specification		ETA-13/0340 issued on 2024-05-27 EN 14592:2008+A1:2012 (E)			
For service class 2 (see ‘Note’) and load-duration class ‘Instantaneous’ [c]. For hole diameters fixings see table 5					
Property	9 mm boards	Span in mm [b]		$X_d = X_k / \gamma_M$ in N Middle / Edge/ Corner	Table in ETA
		a fixing	b board		
Design value of the axial load $X_d = X_k / \gamma_M$	Rivet fixing in metal [e]	600	600	468 / 304 / 200	10
	Screw fixing in aluminium [e]	600	600	371 / 162 / 136	10-1
	Screw fixing in steel [e]	600	600	407 / 174 / 72	10-2
	Screw fixing on timber [a] [e] With the use of gaskets	600	600	C18 [d]: 591 / 357 / 193 C24 [d]: 591 / 357 / 193	10-3
[a] with $\alpha \geq 30^\circ$: α is the angle between the screw axis and the grain direction [b] see Table 6a [c] $k_{mod} = 1.10$ in accordance with Table 3.1 – ‘Values of k_{mod} ’ BS EN 1995-1-1:2004+A1:2008; For ‘service class’ 2 [NA to BS EN 1995-1-1:2004+A1:2008 Table NA.2 “External uses where member is protected from direct wetting”] and ‘load-duration class ‘Instantaneous’ [Table NA.1 NA to BS EN 1995-1-1:2004+A1:2008]			[d] Strength class BS EN 338 [e] for specifications fixings see table 8a, 8b, 8c and 8d Note (according to BS EN 1995-1-1:2004+A1:2008 §2.3.1.3 (3)P): Service class 2 is characterised by a moisture content in the materials corresponding to a temperature of 20°C and the relative humidity of the surrounding air only exceeding 85% for a few weeks per year. In service class 2 the average moisture content in most softwoods will not exceed 20%		

Table 4b – Performance – Design value of the axial load for mechanical fixing 9 mm ‘Rockpanel A2’ boards
Subframe: solid wood / metal

Essential characteristics		BR4 – Safety in use			
Harmonised technical specification		ETA-13/0340 issued on 2024-05-27 EN 14592:2008+A1:2012 (E)			
For service class 3 (see ‘Note’) and load-duration class ‘Instantaneous’ [c]. For hole diameters fixings see table 5					
Property	9 mm boards	Span in mm [b]		$X_d = X_k / \gamma_M$ in N Middle / Edge/ Corner	Table in ETA
		a fixing	b board		
Design value of the axial load $X_d = X_k / \gamma_M$	Rivet fixing in metal [e]	600	600	468 / 304 / 200	10
	Screw fixing in aluminium [e]	600	600	371 / 162 / 136	10-1
	Screw fixing in steel [e]	600	600	407 / 174 / 72	10-2
	Screw fixing on timber [a] [e] With the use of gaskets	600	600	C18 [d]: 537 / 357 / 193 C24 [d]: 578 / 357 / 193	10-3
[a] with $\alpha \geq 30^\circ$: α is the angle between the screw axis and the grain direction [b] see Table 6a [c] $k_{mod} = 0.90$ in accordance with Table 3.1 – ‘Values of k_{mod} ’ BS EN 1995-1-1:2004+A1:2008; For ‘service class’ 3 [NA to BS EN 1995-1-1:2004+A1:2008 Table NA.2 “External uses fully exposed”] and ‘load-duration class ‘Instantaneous’ [Table NA.1 NA to BS EN 1995-1-1:2004+A1:2008]			[d] Strength class BS EN 338 [e] for specifications fixings see table 8a, 8b, 8c and 8d Note (according to BS EN 1995-1-1:2004+A1:2008 §2.3.1.3 (3)P): Service class 3 is characterised by climatic conditions leading to higher moisture contents than in service class 2 (compare ‘Note’ in Table 4a).		

Table 4c – Performance – Design value of the axial load for mechanical fixing 9 mm ‘Rockpanel A2’ boards
Subframe: solid wood / metal

<i>Essential characteristics</i>		BR4 – Safety in use			
<i>Harmonised technical specification</i>		ETA-13/0340 issued on 2024-05-27 EN 14592:2008+A1:2012 (E)			
<i>For service class 2 (see ‘Note’) and load-duration class ‘Permanent’ [c]. For hole diameters fixings see table 5</i>					
Property	9 mm boards	Span in mm [b]		$X_d = X_k / \gamma_M$ in N Middle / Edge/ Corner	Table in ETA
		a fixing	b board		
Design value of the axial load $X_d = X_k / \gamma_M$	Rivet fixing in metal [e]	600	600	468 / 304 / 200	10
	Screw fixing in aluminium [e]	600	600	371 / 162 / 136	10-1
	Screw fixing in steel [e]	600	600	407 / 174 / 72	10-2
	Screw fixing on timber [a] [e] With the use of gaskets	600	600	C18 [d]: 358 / 357 / 193 C24 [d]: 385 / 357 / 193	10-3
[a] with $\alpha \geq 30^\circ$: α is the angle between the screw axis and the grain direction [b] see Table 6a [c] $k_{mod} = 0,60$ in accordance with Table 3.1 – ‘Values of k_{mod} ’ ‘BS EN 1995-1-1:2004+A1:2008; For ‘service class’ 2 [NA to BS EN 1995-1-1:2004+A1:2008 Table NA.2 “External uses where member is protected from direct wetting”] and ‘load-duration class ‘Permanent’ [Table NA.1 NA to BS EN 1995-1-1:2004+A1:2008]’			[d] Strength class BS EN 338 [e] for specifications fixings see table 8a, 8b, 8c and 8d Note (according to BS EN 1995-1-1:2004+A1:2008 §2.3.1.3 (3)P): Service class 2 is characterised by a moisture content in the materials corresponding to a temperature of 20°C and the relative humidity of the surrounding air only exceeding 85% for a few weeks per year. In service class 2 the average moisture content in most softwoods will not exceed 20%.		

Table 5 – Performance mechanical fixings – Hole diameters for ‘Rockpanel A2’ boards

<i>Essential characteristics</i>		BR4 – Safety in use		
<i>Harmonised technical specification</i>		ETA-13/0340 issued on 2024-05-27		
Fixing type [a]	Fixed hole	Moving hole	Slotted hole	Board dimension considered
Rivet	5.1	8.0	5.1 * 8.0	1200 * 3050
Screw for aluminium	5.8	10.0 [b]	N.A.	1200 * 3050
Screw for steel	4.3	8.0	4.3 * 8.0	1200 * 3050
Screw for timber	3.2	6.0	3.4 * 6.0	1200 * 3050

[a] for specifications fixings see table 9a and 9b.

[b] with the use of a centring sleeve

Table 6a – Performance fixings according to table 4 and 5 with the required edge distances, maximum distances and horizontal installation of boards.

Essential characteristics		BR4 – Safety in use			
Harmonised technical specification		ETA-13/0340 issued on 2024-05-27 Table 5, 5-1, 5-2 and 5-3			
	FP/SP [b]	'Fixed hole' FP and 'slotted holes' SP (according to table 5) in the middle of the vertical part of the board			
		All the other fixings points are 'moving points'			
	l_m	Length max 3050 mm			
	l_{mv}	'moving length' ≤ 1510 mm			
	l_b	Length of the board			
	b_2	Max. 600 mm; b_2 in the central area of the board length l_b			
	FPM [b]	Creating a fixed point by the use of a sleeve FPM			
	Fixing type	b_{max}	a_{max}	a_1	a_2
	Rivet [a]	600	600	≥ 20	≥ 50
	Screw for metal	600	600	≥ 20	≥ 50
	Screw for timber	600	600	≥ 15	≥ 50
Subframe Aluminium	FPM – Sleeve [a] [b]	Drill hole according to Table 5	Sleeve		
	FP – 'Fixed point' FP (according to Table 5) in central area of the vertical edge of the board.	8 mm	$\varnothing 8 \times 7,5$ – drill hole $\varnothing 5.1$		

[a]: For correct fixing (SP, FP and SPM) a riveting tool with rivet spacer must be used (e.g. 0.3 mm).

[b]: Subframe aluminium

Table 6b – Performance fixings according to table 4 and 5 with the required edge distances, maximum distances and vertical installation of boards.

<i>Essential characteristics</i>		BR4 – Safety in use	
<i>Harmonised technical specification</i>		ETA-13/0340 issued on 2024-05-27 Table 5, 5-1, 5-2 and 5-3	
SPM	FPM	SPM	FP/SP [b]
			'Fixed points' FP and 'slotted points' SP (according to Table 5) in the middle of the vertical part of the board
			FPM [b]
			SPM [b]
			All the other fixing points are 'moving' points.
			l_b
			l_{b2}
			b_3
			b_4
		<i>Drill hole according to Table 5</i>	<i>Sleeve</i>
Subframe	FPM – Sleeve [a] [b]	8 mm	Ø8 x 7,5 – drill hole Ø5.1
Aluminium	SPM – Side sleeve [a][b]	8 mm	Ø8 x 7,5 – drill hole Ø5.1 x 6.2

[a]: For correct fixing (SP, FP and SPM) a riveting tool with rivet spacer must be used (e.g. 0.3 mm).

[b]: Subframe aluminium

Table 7 – Performance shear strength mechanical fixings

<i>Essential characteristics</i>		BR4 – Safety in use	
<i>Harmonised technical specification</i>		ETA-13/0340 issued on 2024-05-27	
		<i>Fixing</i>	<i>Failure load</i>
Characteristic shear strength mechanical fixings		Rivets	2390 N
		Screw for aluminium	2129 N
		Screw for steel	1912 N
Average values		Screw for timber	2283 N
			<i>Deformation</i>
			3.2 mm
			4.0 mm
			4.0 mm
			9.0 mm

Table 8a – Specifications mechanical fixings – Rivet aluminium or stainless steel [e]

	SFS Aluminium	SFS Stainless steel A4	MBE Aluminium	MBE Stainless steel
Code	AP14-50180-S	SSO-D15-50180	1290406	FN-A4-5x18 K15
Body	Aluminium EN AW-5019 (AlMg5) in accordance with EN 755-2	Stainless steel material number 1.4578 in accordance with EN 10088	Aluminium EN AW-5019 (AlMg5) in accordance with EN 755-2	Stainless steel material number 1.4578 in accordance with EN 10088
Mandrel	Stainless steel material number 1.4541 in accordance with EN 10088	Stainless steel material number 1.4541 in accordance with EN 10088	Stainless steel material number 1.4541 in accordance with EN 10088	Stainless steel material number 1.4541 in accordance with EN 10088
Pull-out strength	$F_{mean,n} = 2038$	$F_{mean,n} = 1428$	$F_{mean,n} = 2318$	$F_{mean,n} = 1428$
	$s = 95$	$s = 54$	$s = 85$	$s = 54$
	$F_{u,5} = 1882$	$F_{u,5} = 1339$	$F_{u,5} = 2155$	$F_{u,5} = 1339$
d^1	5	5	5	5
d^2	14	15	14	15
d^3	2.7	3.25	2.7	3.25
L	18	18	18	18
k	1.5	1.5	1.5	1.5
Profile	Aluminium $t \geq 1.5$ mm [d]	Steel $t \geq 1.0$ mm [a] [b]	Aluminium $t \geq 1.8$ mm	Steel $t \geq 1.0$ mm [af] [b]

- [a]: The minimum thickness of the vertical steel profiles is 1.0 mm. The steel quality is S320GD +Z EN 10346 number 1.0250 (or equivalent for cold forming).
- [b]: The minimum thickness of the vertical steel profiles is 1.5 mm. The steel quality is EN 10025-2:2004 S235JR number 1.0038. For minimum coating thickness see [c].
- [c]: The minimum coating thickness (Z or ZA) is determined by the corrosion rate (amount of corrosion loss in thickness per year) which depends on the specific outdoor atmospheric environment. The International Zinc association can be consulted for more information. The coating designation (classification which determines the coating mass) shall be agreed between the contractor and the building owner.
- [d]: The aluminium is AW-6060 according EN 755-2. The $R_m/R_{p0.2}$ value is $\geq 170/140$ for profile T6 and $\geq 195/150$ for profile T66.
- [e]: For correct fixing a riveting tool with rivet spacer must be used (e.g. 0.3 mm)

Table 8b – Specifications mechanical fixings – Self-drilling screw for aluminium

Self-drilling screw for aluminium – code SDA4-D15-CS10/8-5.8x29-A4 Stainless steel A4 in accordance with EN ISO 3506	
Length: 29 mm → Clamping length: 9.8 – 11.0 mm	

- [a]: The minimum thickness of the aluminium profiles is 1.8 mm.

Table 8c – Specifications mechanical fixings – Self drilling screw for steel

Self-drilling screw for steel sub-constructions – code JT6-FR-3-5,5 x L	
Screw length 25 mm: Clamping length 9 mm	
Screw length 35 mm: Clamping length 19 mm	

Table 8d – Specifications mechanical fixings – Torx Screw for Timber

Torx screws 4.5 x 35 mm Stainless steel in accordance with EN 10088 - Material number 1.4401 or 1.4578 Definitions in accordance with EN 14592:2008+A1:2012	
d = 4.3 – 4.6 d_s = 3.3 – 3.4 d_h = 9.6 – 0.4 l = 35 – 1.25 l_g = 26.25 – 28.5	

Table 9 – Performance Impact resistance

<i>Essential characteristics</i>	BR4 – Safety in use		
<i>Harmonised technical specification</i>	ETA-13/0340 issued on 2024-05-27		
Panels without a horizontal joint	<i>Impactor</i>		<i>Energy</i>
	Hard Body	Steel ball 0.5 kg	1 J
		Steel ball 1.0 kg	3 J
	Soft body	Ball 3 kg	10 J
		Bag 50 kg	60 J
		300 J	
Panels with a horizontal joint ready accessible and vulnerable to impacts	Hard Body	Steel ball 0.5 kg	3 J
		Steel ball 1.0 kg	10 J
	Soft body	Ball 3 kg	10 J
			60 J

Table 10 – Performance dimensional stability

<i>Essential characteristics</i>	BR4 – Safety in use	
<i>Harmonised technical specification</i>	ETA-13/0340 issued on 2024-05-27	
	<i>Length</i>	<i>Width</i>
Cumulative dimensional change [a]	0.061 %	0.066 %
Dry heat 23°C / 50% to 23°C / 0% (mm/m)	-0.240	-0.290
Coefficient of thermal expansion 10 ⁻⁶ K ⁻¹	9.7	9.7
Coefficient of moisture expansion 42% RH difference after 4 days (mm/m)	0.204	0.207

[a]: As a consequence the minimum joint width shall be 3 mm, preferably 5 mm.

Table 11 – Resistance to hygro-thermal cycles and Xenon Arc exposure

<i>Essential characteristics</i>	Aspects of durability and serviceability	
<i>Harmonised technical specification</i>	ETA-13/0340 issued on 2024-05-27	
Resistance to Hygrothermal cycles	<i>Performance</i>	
	Pass	
Resistance to Xenon Arc exposure EOTA TR010 climate class S (Technical Report 010) 5000 hours artificial weathering	Finish 'Colours'	ISO 105 A02: 3-4 or better
	Finish 'Structures'	ISO 105 A02: 3-4 or better [a]
	Finish 'ProtectPlus'	ISO 105 A02: 4 or better

[a] Valid for the following RAL colours: 7005, 7016, 7021, 7024, 7035 and 9010

9. The performance of the product identified above is in conformity with the set of declared performances. This declaration of performance is issued, in accordance with Regulation (EU) No 305/2011, under the sole responsibility of the manufacturer identified above.

Signed for and on behalf
of the manufacturer by:

ROCKWOOL B.V.
W.J.E. Dumoulin
Technical Director Operations
DE-NL

At: Roermond,
The Netherlands

on: 09-09-2024



DOP in accordance with Commission Delegated Regulation (EU) No 574/2014 of 21 February 2014 amending Annex III to Regulation (EU) No 305/2011 of the European Parliament and of the Council on the model to be used for drawing up a declaration of performance on construction products, <http://eur-lex.europa.eu/legal-content/EN/TXT/?uri=celex%3A32014R0574>, OJ L 159, 28.5.2014, p. 41–46